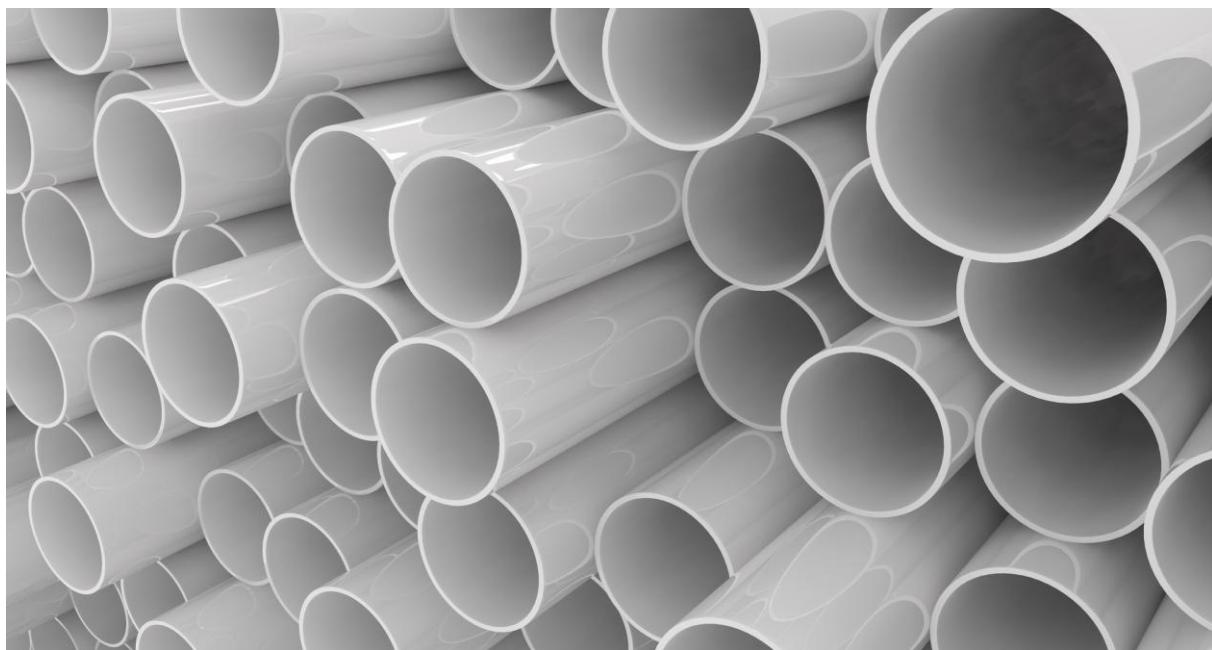


PE106 – Extremely Impact-Resistant Bioplastic for Profile Extrusion



PE106 is a bioplastic based on PLA, suitable for use in a variety of profile extrusion applications. The formulation is based on a high proportion of renewable raw materials, which allows for a reduction in carbon footprint by up to 91% compared to conventional fossil-based plastics.

Environmental Benefits

PE106 has been developed to be a sustainable alternative to fossil-based plastic for profile extrusion. A very high proportion of the raw material comes from renewable sources.

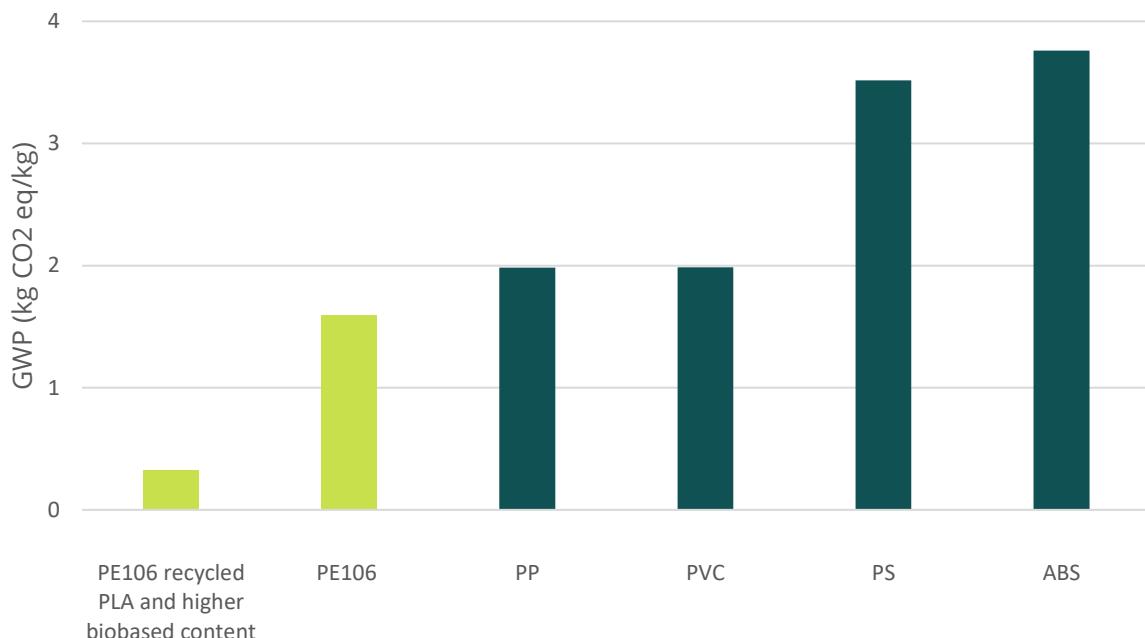
According to life cycle assessment calculations (LCA), PE106 has a global warming potential (GWP) of 0.32 kg CO₂ eq./kg of manufactured material (including biogenic carbon, cradle-to-gate) * when chemically recycled PLA and a higher proportion of bio-based raw materials are used. This is significantly lower than for conventional plastics (see diagram below) and demonstrates how switching to BIQ Materials PE106 noticeably reduces the CO₂ footprint of your company's products. GWP for PE106 without recycled PLA and with a slightly lower proportion of renewable content is 1.59 kg CO₂ eq./kg of manufactured material (including biogenic carbon).

Please contact us to discuss how you can improve the environmental profile of your products.

- + Up to 91% lower CO₂ footprint
- + High proportion of renewable content
- + Recyclable
- + Free from permanent microplastics
- + Food safe
- + Extremely high impact resistance

* The CCaLC2 software, version 1.7, and its database were used to perform this life cycle analysis.

Global Warming Potential for PE106 Compared to Conventional Plastic



Recyclable and Biodegradable

PE106 is biodegradable but can also be recycled or incinerated, thus having many ways to complete the carbon cycle when its usage period is over. Through recycling, the carbon footprint can be further reduced. In this way, it is a good material choice for companies that want to mark their transition towards a circular economy with a reduced environmental footprint.

Compared to conventional plastics, PLA breaks down as carbon dioxide and water over time in the environment. If it ends up in nature, it does not leave any permanent microplastics behind.



An Easy Transition

PE106 stands out with extremely high impact resistance combined with good processability. It can replace fossil-based plastic in many different profile tools and applications, which both simplify and reduce the cost of transitioning to bioplastic. Please contact us, and we will help your company make the switch.

Food Safety

All raw materials used in the formulation are approved for contact with food according to EU Regulation 10/2011. For more information, please contact BIQ Materials, and we will gladly provide a declaration of compliance.

Technical Data

The table below shows a selection of properties for PE106

Parameter	Value	Unit	Method
Color	Easy to color	-	-
Density	1,36	Kg/dm ³	ISO 1183
Melt Flow Index (190 °C; 2,16 kg)	3	g/10	ISO 1133
Melting Temperature	155	°C	Internal
E-modulus	1800	MPa	ISO 527
Charpy Impact Test (utan märke)	210 (non break)	kJ/m ²	ISO 179
Proportion of Renewable Raw Material	63-100*	%	Internal

*The remaining content consists of non-bio-based but biodegradable polymers and processing aids.